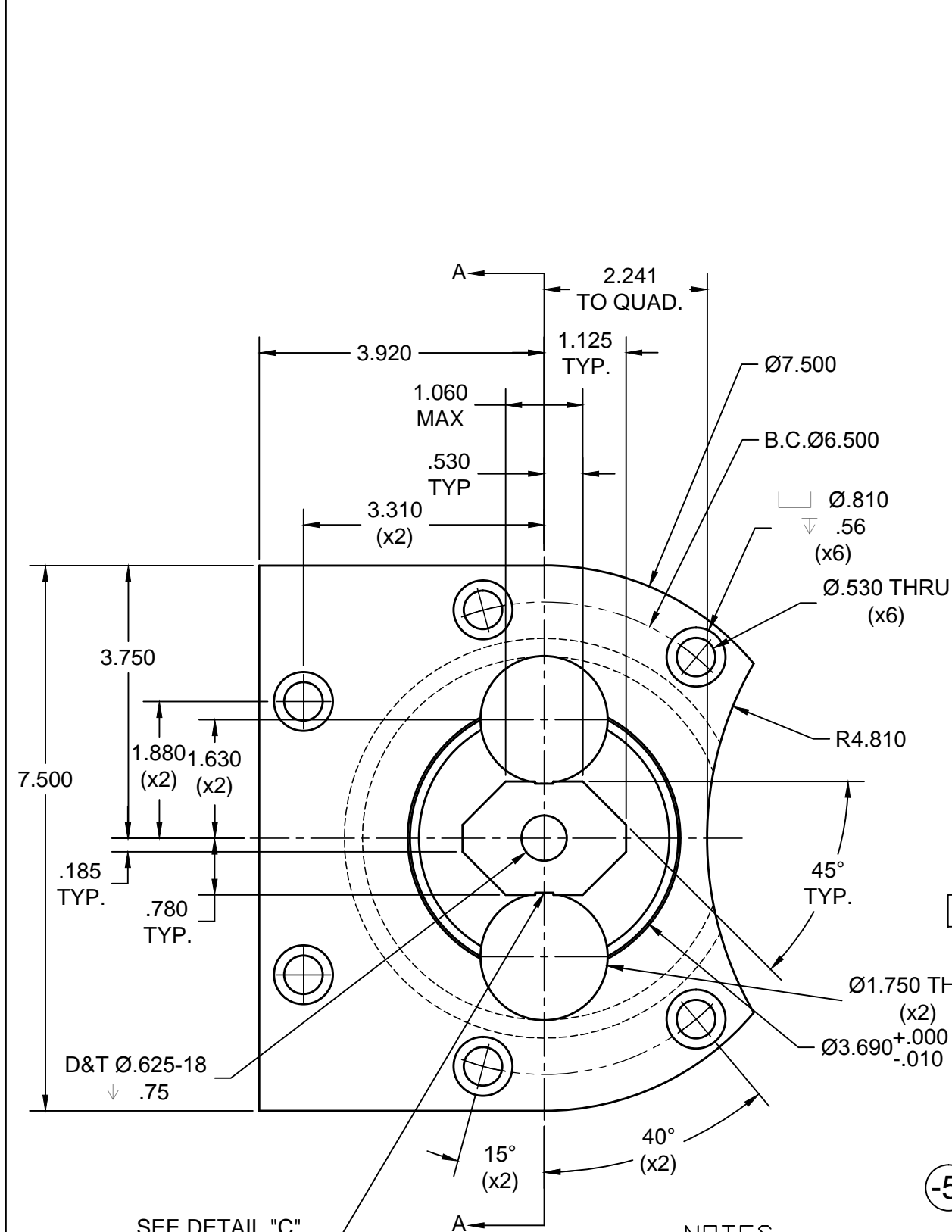


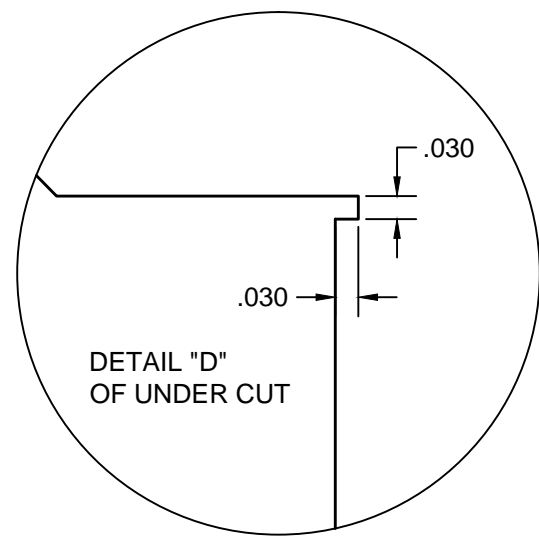
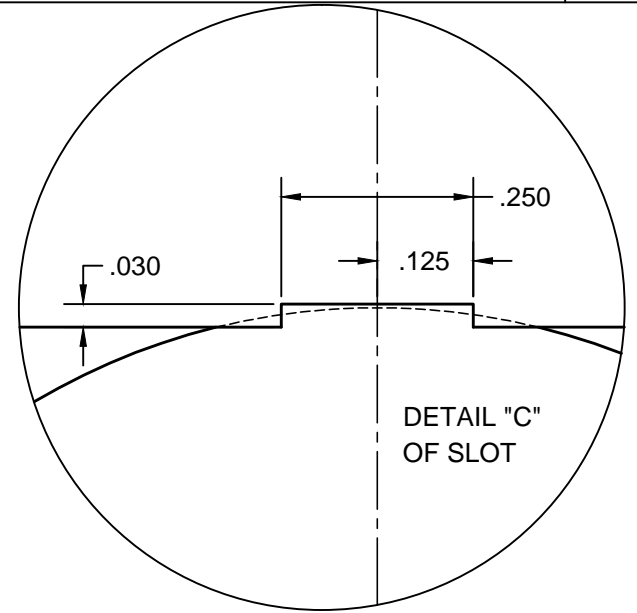
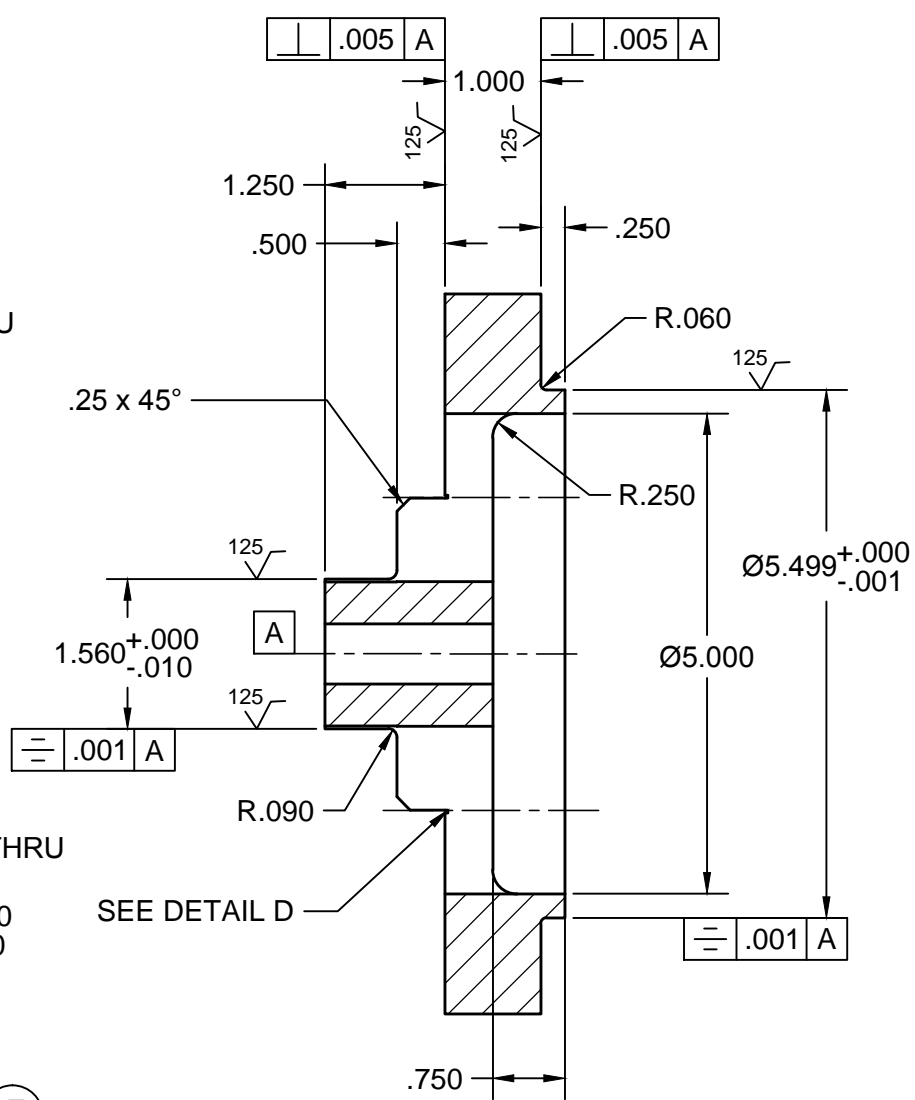
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-5

NOTES

SEE MASTER PRINTS FOR MORE INFO.



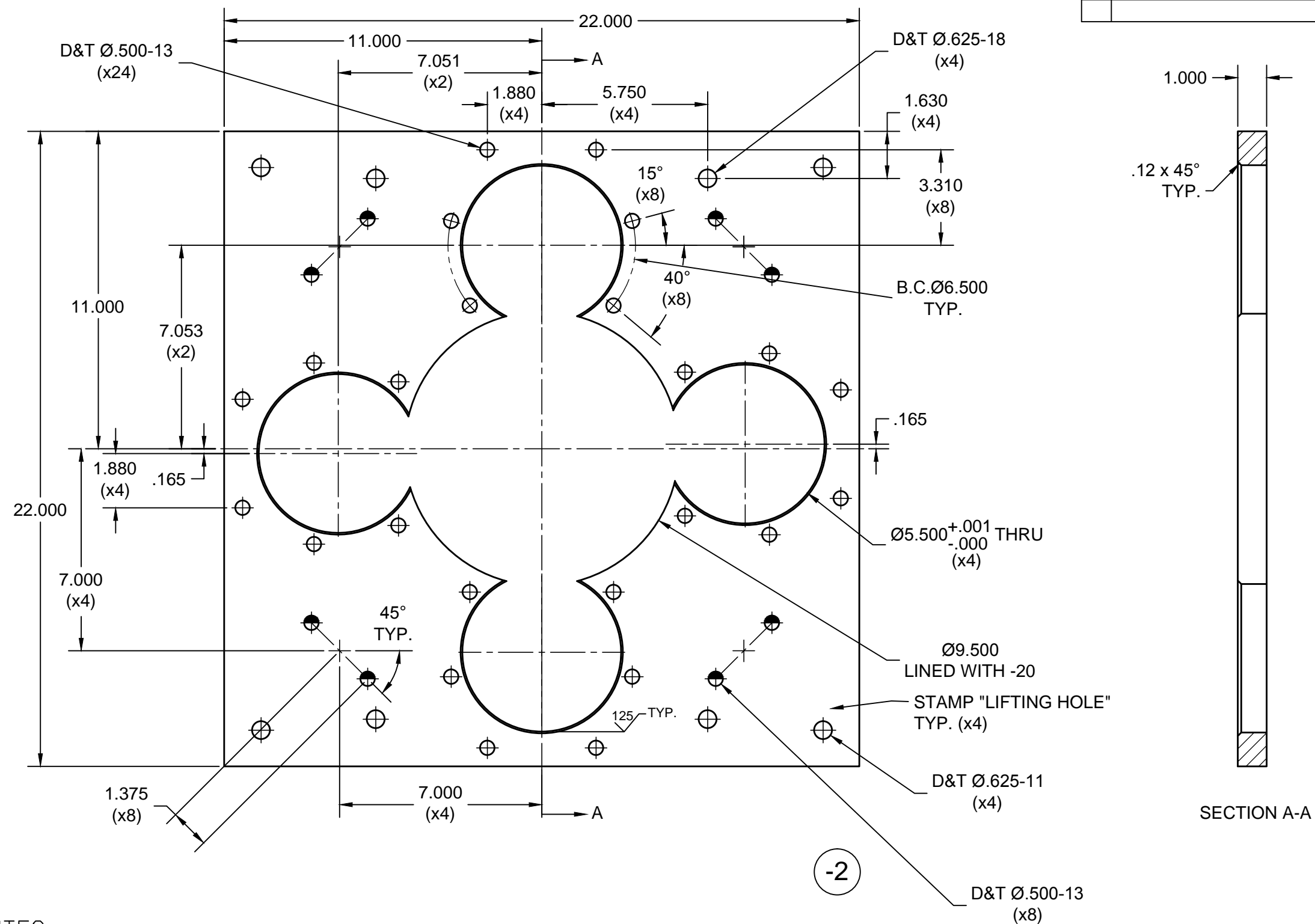
SEE DETAIL "C"
FOR BOTH SIDES

PART #	QTY	DESCRIPTION
-5	4	4340 PLATE 2.75 x 7.5 x 8

USED ON MODEL
414-100
CH-47D

DRAWN BY: PERRITT
CHECKED
HEAT TREAT
FINISH SPEC
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .005 FRACTIONS ± 1/32
.XX ± .01 ANGLES ± 5°
.X ± .1
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RED BARN MACHINE	
PLANET CARRIER ASSY JIG	
DWG NO. 145G0014	REV.
SCALE NTS	DATE 1-27-06 SHEET 2 of 2



NOTES

- SEE MASTER PRINTS FOR MORE INFO.
- HIDDEN LINES NOT SHOWN

PART #	QTY	DESCRIPTION
-2	1	A36 PLATE 1.125 x 22.5 x 22.5

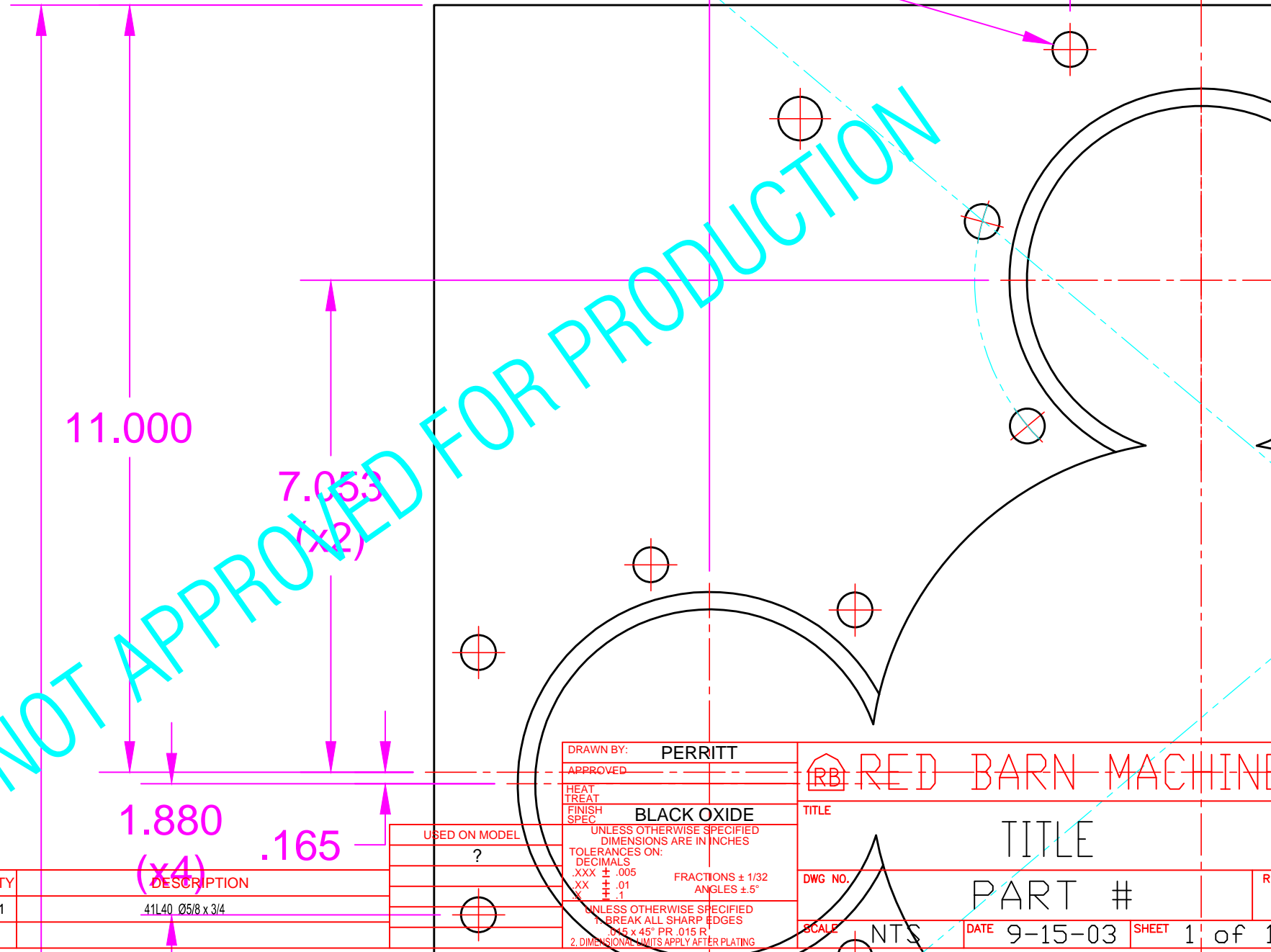
USED ON MODEL
414-100
CH-47D

DRAWN BY:	PERRITT
CHECKED	
HEAT TREAT	
FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± .5°
.XX ± .01	
X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 0.15 x 45° PR. 0.15 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE	
TITLE PLANET CARRIER ASSY JIG	
DWG NO.	145G0014
SCALE	NTS
DATE	1-27-06
SHEET	1 of 2

REV		DESCRIPTION	DATE	APPROVED

NOT APPROVED FOR PRODUCTION

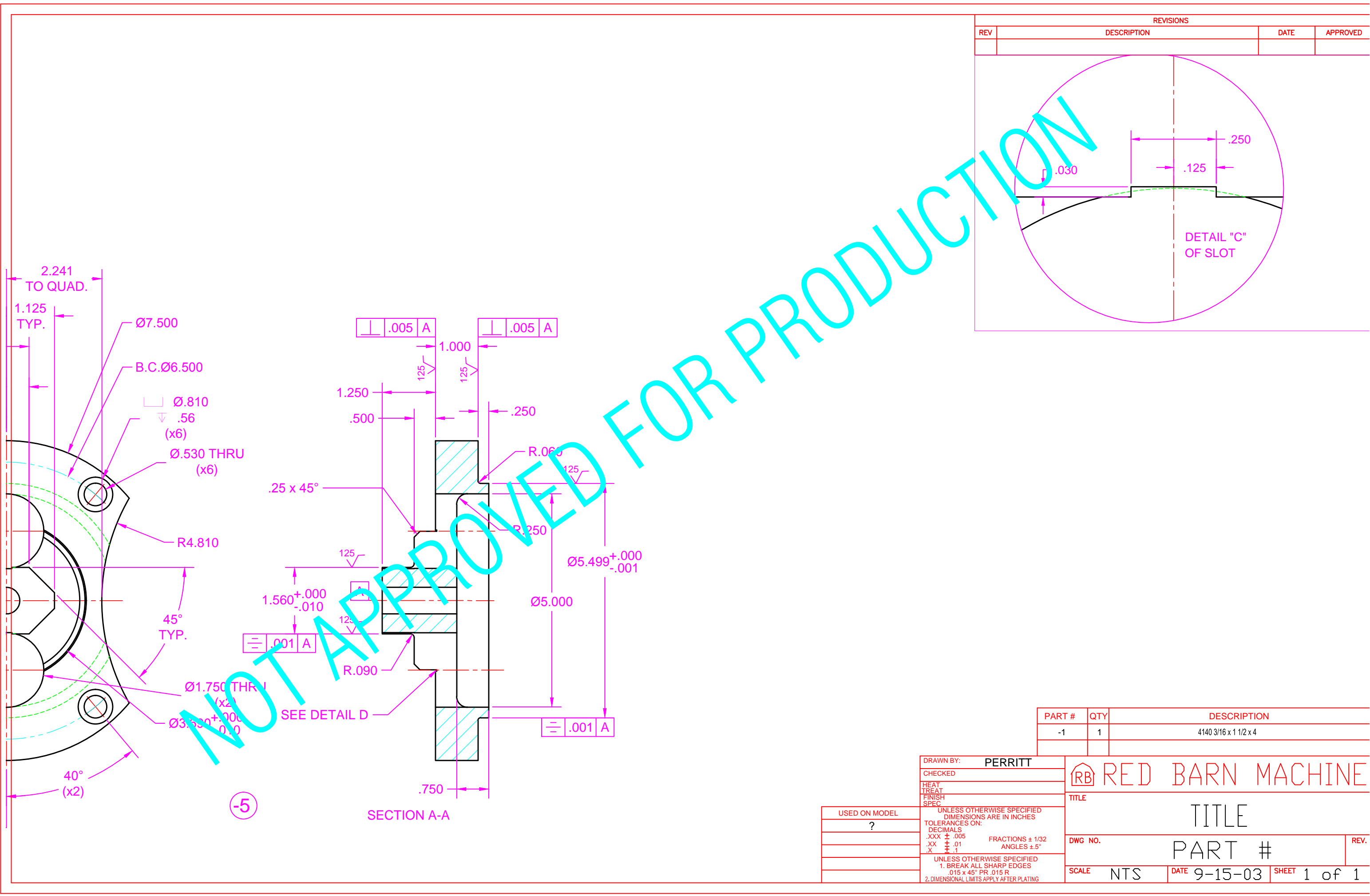


PART #	QTY	DESCRIPTION
-1	1	41L40 .05/8 x 3/4

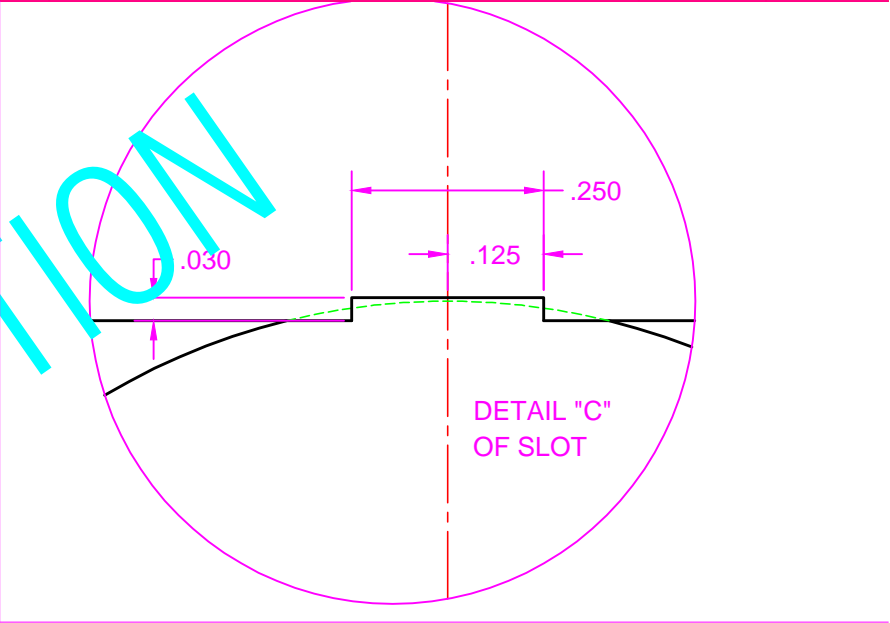
USED ON MODEL
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DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC
BLACK OXIDE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .005 FRACTIONS ± 1/32
XX ± .01 ANGLES ± 5°
± .1
UNLESS OTHERWISE SPECIFIED BREAK ALL SHARP EDGES
1.5 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RED BARN MACHINE
TITLE
PART #
DWG NO.
SCALE
DATE 9-15-03
SHEET 1 of 1



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

		DRAWN BY: PERRITT		<div><div><div>RB</div></div>RED BARN MACHINE</div>	
		CHECKED			
		HEAT TREAT			
		FINISH SPEC			
USED ON MODEL ?		TITLE			
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